

POLYONE CORPORATION



MATERIAL SAFETY DATA SHEET

**74387GNS ORIGINAL FOREST GREEN**

Version Number 1.0  
Revision Date 11/12/2002

Page 1 of 7  
Print Date 12/22/2005

**1. PRODUCT AND COMPANY IDENTIFICATION**

**POLYONE CORPORATION**  
2700 Papin Street, St. Louis, MO 63103

NON-EMERGENCY TELEPHONE : Product Stewardship, (314) 771-1800  
**Emergency telephone number** : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).**

Product name : 74387GNS ORIGINAL FOREST GREEN  
Product code : FO20001735Z1  
Chemical Name : Mixture  
CAS-No. : Mixture  
Product Use : Industrial Applications

**2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS**

| Components  | CAS-No.    | Weight % |
|---|------------|----------|
| 1,2-Benzenedicarboxylic acid, butyl phenylmethylester | 85-68-7    | 1 - 5    |
| Carbon black  | 1333-86-4  | 0.1 - 1  |
| Titanium dioxide                                      | 13463-67-7 | 1 - 5    |
| Calcium carbonate                                     | 1317-65-3  | 10 - 30  |

**3. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

**POTENTIAL HEALTH EFFECTS**

**Routes of Exposure:** : Inhalation, Skin contact, Ingestion

**Acute exposure**

Inhalation : Inhalation of airborne droplets may cause irritation of the respiratory tract.  
Ingestion : May be harmful if swallowed.  
Eyes : May cause eye/skin irritation.  
Skin : Experience shows no unusual dermatitis hazard from routine handling.

## MATERIAL SAFETY DATA SHEET

**74387GNS ORIGINAL FOREST GREEN**

Version Number 1.0

Page 2 of 7

Revision Date 11/12/2002

Print Date 12/22/2005

**Chronic exposure** : Refer to Section 11 for Toxicological Information.

**Medical Conditions  
Aggravated by Exposure:** : None known.

**4. FIRST AID MEASURES**

**Inhalation** : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.

**Ingestion** : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.

**Eyes** : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.

**Skin** : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

**5. FIRE-FIGHTING MEASURES**

**Flash point** : No data available.

**Flammable Limits**

Upper explosion limit : No data available.

Lower explosion limit : No data available.

**Autoignition temperature** : Not applicable.

**Suitable extinguishing media** : Carbon dioxide blanket, dry powder, foam, Water spray.

**Special Fire Fighting Procedures** : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.

**Unusual Fire/Explosion Hazards** : May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

**6. ACCIDENTAL RELEASE MEASURES**

**Personal precautions** : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.

**Environmental precautions** : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.

**Methods for cleaning up** : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

**7. HANDLING AND STORAGE**

MATERIAL SAFETY DATA SHEET

**74387GNS ORIGINAL FOREST GREEN**

Version Number 1.0  
Revision Date 11/12/2002

Page 3 of 7  
Print Date 12/22/2005

- Handling : Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.

**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

- Respiratory protection : Under normal handling conditions a respirator may not be required.
- Eye/Face Protection : Safety glasses with side-shields.
- Hand protection : Protective gloves.
- Skin and body protection : Long sleeved clothing.
- Additional Protective Measures : Safety shoes.
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

| Components        | Value     | Exposure time                | Exposure type               | List:   |
|-------------------|-----------|------------------------------|-----------------------------|---------|
| Calcium carbonate | 10 mg/m3  | Time Weighted Average (TWA): | Total dust.                 | ACGIH   |
| Calcium carbonate | 5 mg/m3   | PEL:                         | Respirable dust.            | OSHA Z1 |
|                   | 15 mg/m3  | PEL:                         | Total dust.                 | OSHA Z1 |
| Carbon black      | 3.5 mg/m3 | Time Weighted Average (TWA): | Total dust. as carbon black | ACGIH   |
| Carbon black      | 3.5 mg/m3 | PEL:                         | Total dust. as carbon black | OSHA Z1 |
| Titanium dioxide  | 10 mg/m3  | Time Weighted Average (TWA): | Dust.                       | ACGIH   |
| Titanium dioxide  | 15 mg/m3  | PEL:                         | Total dust.                 | OSHA Z1 |

**9. PHYSICAL AND CHEMICAL PROPERTIES**

- |            |                   |                  |                   |
|------------|-------------------|------------------|-------------------|
| Form       | : Liquid          | Evaporation rate | : Not established |
| Appearance | : Viscous, Liquid | Specific Gravity | : Not determined  |
| Color      | : GREEN           | Bulk density     | : Not applicable. |
| Odor       | : Very faint      | Vapor pressure   | : Not determined  |

## MATERIAL SAFETY DATA SHEET

**74387GNS ORIGINAL FOREST GREEN**

Version Number 1.0

Page 4 of 7

Revision Date 11/12/2002

Print Date 12/22/2005

|                     |                  |               |                   |
|---------------------|------------------|---------------|-------------------|
| Melting point/range | : Not applicable | Vapor density | : Not determined  |
| Boiling Point:      | : Not applicable | pH            | : Not applicable. |
| Water solubility    | : Immiscible     |               |                   |

**10. STABILITY AND REACTIVITY**

|                                  |   |
|----------------------------------|---|
| Stability                        | : Stable.   |
| Hazardous Polymerization         | : Will not occur.   |
| Conditions to avoid              | : Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.  |
| Incompatible Materials           | : Incompatible with strong acids and oxidizing agents. Avoid contact with acetal homopolymers and acetal copolymers during processing.  |
| Hazardous decomposition products | : Carbon dioxide (CO <sub>2</sub> ), carbon monoxide (CO), oxides of nitrogen (NO <sub>x</sub> ), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F). |

**11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No.    | Chemical Name   | Effect           | Target Organ                    |
|------------|---|------------------|---------------------------------|
| 85-68-7    | 1,2-Benzenedicarboxylic acid, butyl phenylmethylester | Irritant         | Eyes, Skin.                     |
|            |   | Systemic effects | Liver, reproductive system.     |
| 1333-86-4  | Carbon black  | Systemic effects | Eyes, Respiratory system.       |
| 13463-67-7 | Titanium dioxide                                      | Systemic effects | Respiratory system.             |
| 1317-65-3  | Calcium carbonate                                     | Irritant         | Eyes, Skin.                     |
|            |   | Systemic effects | Eyes, Skin, Respiratory system. |

## LC50 / LD50

This product contains the following components which in their pure form have the following toxicity data:

| CAS-No. | Chemical Name   | Route                    | Value                     | Species       |
|---------|---|--------------------------|---------------------------|---------------|
| 85-68-7 | 1,2-Benzenedicarboxylic acid, butyl phenylmethylester | Oral LD50<br>Dermal LD50 | 2,330 mg/kg<br>> 10 gm/kg | rat<br>rabbit |

## MATERIAL SAFETY DATA SHEET

**74387GNS ORIGINAL FOREST GREEN**

Version Number 1.0

Page 5 of 7

Revision Date 11/12/2002

Print Date 12/22/2005

|           |              |                          |                             |               |
|-----------|--------------|--------------------------|-----------------------------|---------------|
| 1333-86-4 | Carbon black | Oral LD50<br>Dermal LD50 | > 15,400 mg/kg<br>> 3 gm/kg | rat<br>rabbit |
|-----------|--------------|--------------------------|-----------------------------|---------------|

## Carcinogenicity:

This product contains the following components which in their pure form have the following carcinogenicity data:

| CAS-No.   | Chemical Name | OSHA | IARC | NTP |
|-----------|---------------|------|------|-----|
| 1333-86-4 | Carbon black  | no   | 2B   | no  |

## IARC Carcinogen Classifications:

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

## NTP Carcinogen Classifications:

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

**Additional Health Hazard Information:**

**Carbon black 1333-86-4 Carcinogenicity:** Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

**12. ECOLOGICAL INFORMATION**

|                               |   |  |
|-------------------------------|---|--|
| Persistence and degradability | : | Not readily biodegradable.   |
| Environmental Toxicity        | : | Environmental toxicity has not been established for this mixture as a whole. |
| Bioaccumulation Potential     | : | No data available.   |
| Additional advice             | : | No data available.   |

**13. DISPOSAL CONSIDERATIONS**

|                        |   |  |
|------------------------|---|--|
| Product                | : | Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. |
| Contaminated packaging | : | Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification,  |

## MATERIAL SAFETY DATA SHEET

**74387GNS ORIGINAL FOREST GREEN**

Version Number 1.0  
Revision Date 11/12/2002

Page 6 of 7  
Print Date 12/22/2005

transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

**14. TRANSPORT INFORMATION**

U.S. DOT Classification : Refer to specific regulation.

ICAO/IATA : Refer to specific regulation.

IMO / IMDG : Refer to specific regulation.

**15. REGULATORY INFORMATION**

## US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : On TSCA List

## US. EPA CERCLA Hazardous Substances (40 CFR 302)

| Chemical Name   | CAS-No. | % in Product | RQ for component | RQ for Mixture/Product |
|---|---------|--------------|------------------|------------------------|
| 1,2-Benzenedicarboxylic acid, butyl phenylmethylester | 85-68-7 | 3.2397       | 100 lbs          | 3,087 LB               |

California Proposition 65 : WARNING! This product contains a chemical known to the State of California to cause cancer., WARNING! This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

## Canadian Regulations:

WHMIS Classification : D2A

DSL : Listed.

## National Inventories:

Australia AICS : Listed.

China IECS : Not determined.

## MATERIAL SAFETY DATA SHEET

**74387GNS ORIGINAL FOREST GREEN**

Version Number 1.0

Page 7 of 7

Revision Date 11/12/2002

Print Date 12/22/2005

Europe EINECS : Not determined.

Japan ENCS : Not determined.

Korea KECI : Listed.

Philippines PICCS : Listed.

**16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.