

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

26040GNSDARKBROWN#3

Version Number 1.0
RevisionDate 06/06/2003

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION
2700 Papin Street, St. Louis, MO 63103

NON-EMERGENCY TELEPHONE : Product Stewardship, (314) 771-1800
Emergency telephone number : CHEMTREC 1-800-424-9300 (24 hrs for spill, leak, fire, exposure or accident).

Product name : 26040GNSDARKBROWN#3
Product code : FO20005195
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications

2. COMPOSITION / INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight%
1,2-Benzenedicarboxylic acid, butyl phenylmethylester	85-68-7	1- 5
Carbon black	1333-86-4	0.1- 1
Titanium dioxide	13463-67-7	1- 5
Calcium carbonate	1317-65-3	10- 30

3. HAZARD IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Skin contact, Ingestion

Acute exposure

Inhalation : Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion : May be harmful if swallowed.
Eyes : May cause eye/skin irritation.
Skin : Experience shows no unusual dermatitis hazard from routine handling.



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Chronic exposure : RefertoSection11forToxicologicalInformation.

Medical Conditions Aggravated by Exposure: : Noneknown.

4.FIRST AID MEASURES

Inhalation : Movetofreshairincaseofaccidentalinhilationoffumesfrom overheatingorcombustion. Whensymptomspersistorinallcasesof doubtseekmedicaladvice.

Ingestion : Donotinducevomitingwithoutmedicaladvice. Whensymptoms persistorinallcasesofdoubtseekmedicaladvice.

Eyes : Rinseimmediatelywithplentyofwaterforatleast15minutes. Ifeye irritationpersists,seekmedicalattention.

Skin : Washoffwithsoapandplentyofwater. Ifskinirritationpersists seekmedicalattention.

5.FIRE-FIGHTING MEASURES

Flashpoint : Nodataavailable.

Flammable Limits

Upperexplosionlimit : Nodataavailable.

Lowerexplosionlimit : Nodataavailable.

Autoignition temperature : Notapplicable.

Suitable extinguishing media : Carbondioxideblanket,drypowder,foam,Waterspray .

Special Fire Fighting Procedures : Fullfaceself-containedbreathingapparatus(SCBA)usedinpositive pressuremodeshouldbeworntopreventinhalationofairborne contaminants.

Unusual Fire/Explosion Hazards : MayemitHydrogenChloride(HCl)orCarbonMonoxide(CO)under fireconditions.

6.ACCIDENTAL RELEASE MEASURES

Personal precautions : Wearappropriatepersonalprotectionduringcleanup,suchas imperviousgloves,bootsandcoveralls.

Environmental precautions : Shouldnotbereleasedintotheenvironment. Theproductshouldnot beallowedtoenterdrains,watrecoursesorthesoil.

Methods for cleaning up : Soakupwithinertabsorbentmaterial(e.g.sand,silicagel,acid binder,universalbinder,sawdust). Packageallmaterialin appropriatecontainerfordisposal. RefertoSection13ofthisMSDS forproperdisposalmethods.

7.HANDLING AND STORAGE



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Handling : Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.

Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory protection : Under normal handling conditions a respirator may not be required.

Eye/Face Protection : Safety glasses with side-shields.

Hand protection : Protective gloves.

Skin and body protection : Long sleeved clothing.

Additional Protective Measures : Safety shoes.

General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	10mg/m3	Time Weighted Average (TWA):	Total dust.	ACGIH
Calcium carbonate	5mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15mg/m3	PEL:	Total dust.	OSHA Z1
Carbon black	3.5mg/m3	Time Weighted Average (TWA):	Total dust. as carbon black	ACGIH
Carbon black	3.5mg/m3	PEL:	Total dust. as carbon black	OSHA Z1
Titanium dioxide	10mg/m3	Time Weighted Average (TWA):		ACGIH
Titanium dioxide	15mg/m3	PEL:	Total dust.	OSHA Z1

9. PHYSICAL AND CHEMICAL PROPERTIES

Form	: Liquid	Evaporation rate	: Not established
Appearance	: Viscous, Liquid	Specific Gravity	: Not determined
Color	: BROWN	Bulk density	: Not applicable.
Odor	: Very faint	Vapor pressure	: Not determined
Melting point/range	: Not applicable	Vapor density	: Not determined
Boiling Point:	: Not applicable	pH	: Not applicable.

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Watersolubility : Immiscible

10. STABILITY AND REACTIVITY

Stability : Stable.

Hazardous Polymerization : Will not occur.

Conditions to avoid : Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.

Incompatible Materials : Incompatible with strong acids and oxidizing agents. Avoid contact with acetal homopolymers and acetal copolymers during processing.

Hazardous decomposition products : Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177°C (350°F), after 10 minutes at 204°C (400°F), and within 5 minutes at 232°C (450°F).

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
85-68-7	1,2-Benzenedicarboxylic acid, butyl phenylmethyl ester	Irritant	Eyes, Skin .
		Systemic effects	Liver, reproductive system .
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system .
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system .
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin .
		Systemic effects	Eyes, Skin, Respiratory system.

LC50/LD50

This product contains the following components which in their pure form have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
85-68-7	1,2-Benzenedicarboxylic acid, butyl phenylmethyl ester	Oral LD50 Dermal LD50	2,330mg/kg >10gm/kg	rat rabbit
1333-86-4	Carbon black	Oral LD50 Dermal LD50	>15,400mg/kg >3gm/kg	rat rabbit

Carcinogenicity:

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This product contains the following components which in their pure form have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
1333-86-4	Carbon black	no	2B	no

IARC Carcinogen Classifications:

- 1-The component is carcinogenic to humans.
- 2A-The component is probably carcinogenic to humans.
- 2B-The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1-The component is known to be a human carcinogen.
- 2-The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with the reevaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

12. ECOLOGICAL INFORMATION

- Persistence and degradability : Not readily biodegradable.
- Environmental Toxicity : Environmental toxicity has not been established for this mixture as a whole.
- Bioaccumulation Potential : No data available.
- Additional advice : No data available.

13. DISPOSAL CONSIDERATIONS

- Product : Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
- Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

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U.S. DOT Classification : Refertot specific regulation.
ICAO/IATA : Refertot specific regulation.
IMO/IMDG : Refertot specific regulation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.
TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US EPA CERCLA Hazardous Substances (40 CFR 302)

Chemical Name	CAS-No.	% in Product	RQ for component	RQ for Mixture/Product
1,2-Benzenedicarboxylic acid, butyl phenylmethylester	85-68-7	3.3422	100 lbs	2,992 LB

California Proposition 65 : WARNING! This product contains a chemical known to the State of California to cause cancer., WARNING! This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

SARA Title III Section 302 Extremely Hazardous Substance

Not applicable

SARA Title III Section 313 Toxic Chemicals:

Not applicable

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight%
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1-Methyl-2-pyrrolidone	872-50-4	0.16
1-Methyl-2-pyrrolidone	872-50-4	0.16
1,2-Benzenedicarboxylic acid, butyl phenylmethylester	85-68-7	3.34
1,2-Benzenedicarboxylic acid, butyl phenylmethylester	85-68-7	3.34

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
85-68-7

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

- Australia AICS : Listed.
- China IECS : Not determined.
- Europe EINECS : Not determined.
- Japan ENCS : Not determined.
- Korea KECI : Not determined.
- Philippines PICCS : Listed.

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.