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MANUFACTURER'S NAME:

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SECTION 1 -- CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT CODE.: NSC46

TRADE NAME...: MIXING CLEAR

PRODUCT CLASS: ULTRAVIOLET CURABLE SCREEN INK

INK SERIES...:

- H M I S C O D E S -  
HEALTH - 2  
FLAMMABILITY - 1  
REACTIVITY - 1  
PPE - X

SECTION 2 -- COMPOSITION, INFORMATION ON INGREDIENTS

CHEMICAL NAME; COMMON NAME; CAS NUMBER	PERCENT BY WEIGHT	OCCUPATIONAL EXPOSURE LIMITS		VAPOR PRESSURE IN mmHg	NOTES
		-----ACGIH----- TLV	-----OSHA----- PEL		
RESIN MIXTURES; CAS #: NOT AVAILABLE	< 60	NOT ESTABLISHED	NOT ESTABLISHED	<1 @ 20C	
ACRYLATES; MIXTURES; CAS #: NOT AVAILABLE	< 60	NOT ESTABLISHED	NOT ESTABLISHED	N/A	
PHOTOINITIATORS; MIXTURE; CAS #: NOT AVAILABLE	< 20	NOT ESTABLISHED	NOT ESTABLISHED	N/A	
SILICON DIOXIDE; AMORPHOUS FUMED SILICA; CAS #: 112945-52-5	< 15	NOT ESTABLISHED	20 mppcf	N/A	( 1)
* GLYCOL ETHER ACRYLATE; GLYCOL ETHER COMPOUND CAS #: NOT AVAILABLE	5-10	NOT ESTABLISHED	NOT ESTABLISHED	N/A	( 2)

\* SUBJECT TO REPORTING REQUIREMENT OF SECTION 313 OF TITLE III OF SARA (40 CFR PART 372).

- 1) When referencing TSCA, use Silica CAS# 7631-86-9. CAS# 112945-52-5 was created to help further categorize the family of Silica. It has not yet been listed on TSCA.
- 2) This chemical is included on the list of Hazardous Air Pollutants (HAPs) from Title III of the Clean Air Act Amendments of 1990 (Glycol Ethers Category).  
The above glycol ether acrylate is considered a reactive chemical in ultraviolet curable inks. Once initiated by a high dose of ultraviolet light, this glycol ether acrylate rapidly polymerizes (i.e. hardens) and becomes part of the ink film. The polymerization process of UV curable inks is measured in milliseconds.

The recommended permissible exposure limits (PEL) indicated above reflect the levels adopted by OSHA in 1989. Although, some of the 1989 levels have since been vacated, the Nazdar Company recommends that the lower exposure levels be observed as reasonable worker protection.

SECTION 3 -- HAZARDS IDENTIFICATION

GENERAL HEALTH EFFECTS

THE FOLLOWING INFORMATION HAS BEEN DEVELOPED BASED UPON USING THE PRODUCT AS INTENDED BY THE MANUFACTURER. The potential health effects of this product are based on the hazards of its components. The use of this product in combination with other products may produce synergistic (additive) health effects. Cautionary labeling and material safety data sheets of all materials used with this product should be reviewed before use.

EYES

Eye contact with liquid, vapors or mists may cause moderate to severe irritation, including burning, tearing, redness or swelling and reversible eye damage.

SKIN

Skin contact may cause moderate to severe skin injury including reddening and swelling. Repeated and prolonged skin contact may cause blister formation (burns), dermatitis, allergic reaction and/or sensitization. Effects may be delayed and persist

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for several days. This material may be absorbed through the skin.

**INHALATION**

Low volatility at room temperature makes vapor inhalation unlikely. Aerosols or vapors which may be generated at elevated processing temperatures may cause respiratory tract irritation. Symptoms may include headaches, nausea, dizziness and intoxication.

**INGESTION**

Ingestion may cause gastrointestinal tract irritation.

**CHRONIC EFFECTS/TARGET ORGANS**

No Data Available

**ANIMAL STUDIES**

No Data Available

**MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE**

Pregnant women and persons with pre-existing health disorders should consult their physician before using this product. Repeated and prolonged overexposure and/or individual sensitivity may increase the potential for and degree of adverse health effects. See Section 3 "Hazards Identification" for effects of certain hazardous ingredients.

**ROUTES OF EXPOSURE**

Primary exposure routes: Dermal (Contact/Absorption)- Inhalation-Ingestion Due to the low vapor pressure of this product, minimal volatilization and/or evaporation are expected under normal screen printing conditions.

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**SECTION 4 -- FIRST AID MEASURES**  
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**EYES**

After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If irritation persists have eyes examined and tested by medical personnel.

**SKIN**

In case of contact, immediately wash skin with a mild soap and plenty of water for at least 15 minutes, while removing contaminated clothing and shoes. Cool water is initially suggested to prevent the pores of the skin from opening. This will minimize both the area and time of skin contact. Lukewarm water may then be used to ensure all contaminants are removed. Skin should be monitored for reddening or chemical burns. Mild soap is suggested to help prevent abrading the skin or rubbing the chemicals into pores during cleansing. Get medical attention if irritation persists or significant contact has occurred. Thoroughly wash (or discard) clothing and shoes before reuse.

**INHALATION**

Remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention if breathing difficulty is experienced.

**INGESTION**

If swallowed, do NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

**OTHER COMMENTS**

No Data Available  
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**SECTION 5 -- FIRE FIGHTING MEASURES**  
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**FLASH POINT**

Greater than 200 Degrees Fahrenheit (PMCC)

**OSHA FLAMMABILITY CLASSIFICATION (NFPA)**

Class IIIB Combustible Liquid

**LEL - LOWER EXPLOSIVE LIMIT / UEL - UPPER EXPLOSIVE LIMIT**

1.4% volume in air / No Data Available

**EXTINGUISHING MEDIA**

Foam-CO2-Dry Chemical-Water Spray

**FIRE AND EXPLOSION HAZARDS**

Isolate from heat electrical equipment, sparks, and open flame. Keep containers tightly closed. Exposure to thermal decomposition products may be hazardous. High temperatures and fire conditions may cause rapid and uncontrolled polymerization which can result in explosions and violent rupture of storage containers.

**FIRE FIGHTING EQUIPMENT**

Full protective equipment including self-contained breathing apparatus (SCBA) is recommended to protect firefighters.

**SPECIAL FIRE FIGHTING PROCEDURES**

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Water may be ineffective but may be used to cool containers. Fumes released on burning may be toxic and dangerous.  
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SECTION 6 -- ACCIDENTAL RELEASE MEASURES  
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RELEASE MANAGEMENT MEASURES

Remove all sources of ignition (flames, hot surfaces and electrical, static or frictional sparks). Avoid contact or breathing vapors. Ventilate area. Contain release and remove with inert absorbent. Use non-sparking tools to place material in appropriate container for disposal. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. The National Response Center (800-424-8802) and local authorities should be contacted for any reportable spill/release.

SECTION 7 -- HANDLING AND STORAGE  
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HANDLING AND STORAGE METHODS

Store closed containers between 50 and 90 F and away from direct sunlight. Use in a well ventilated area. Follow all MSDS/label precautions even after container is emptied; container may retain product residues. Keep containers closed when not in use. Smoke in designated areas only. Avoid contact with this product. Remove contaminated clothing immediately and wash before reuse. This product may penetrate leather; discard contaminated shoes. Keep out of the reach of children. Follow label directions carefully. Do not take internally. Harmful or fatal if swallowed.

SECTION 8 -- EXPOSURE CONTROLS, PERSONAL PROTECTION  
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RESPIRATORY PROTECTION

If concentrations of hazardous ingredients exceed exposure limits listed in Section 2 an appropriate NIOSH (National Institute for Occupational Safety and Health) approved respirator with an organic vapor cartridge should be used. If material is handled under mist, spray or dust forming conditions, a P100 (99.97% efficiency) filter should be used in addition to the organic vapor cartridge. Protection provided by air-purifying respirators is limited. If no exposure limits are listed in Section 2, follow general safety guidelines in 29 CFR 1910.134 Respiratory Protection or other applicable respiratory standard.

SKIN PROTECTION

Use neoprene, nitrile or other gloves resistant to chemicals listed in Section 2. Avoid any contact with skin. Gloves should be worn at all times. Contact a reputable safety supply company for appropriate gloves. Solvent resistant aprons are recommended. Prevent prolonged skin contact with contaminated clothing.

EYE PROTECTION

Use ANSI (American National Standards Institute) approved safety glasses, faceshield or splash proof goggles to prevent eye contact. Contact a reputable safety supply company for appropriate eye protection. The availability of an eye wash is highly recommended.

EXPOSURE GUIDELINES

See Section 2 "Composition, Information on Ingredients" for occupational exposure limits. Excessive concentrations of nuisance dusts or particulates not otherwise classified (PNOC) or regulated (PNOR) may reduce visibility and cause unpleasant deposits in the eyes, ears, and nasal passages. The TLV and PEL has been established for all non-toxic "nuisance dusts" that are not otherwise classified and refers to both organic and inorganic dusts. Exposure or generation of these dusts is not anticipated during normal printing operations. The use of dry pigments and powders, grinding or sanding of printed products may generate quantities of these particulates. Refer to Section 2 Composition, Information on Ingredients for exposure limits.

HYGIENIC PRACTICES

Wash with soap and water before eating, smoking or using toilet facilities. Separately wash or discard clothing and footwear before reuse. NEVER try to remove product from the skin by using solvent or thinner. Such action is likely to increase the possibility of undesirable effects. Remove contaminated clothing to prevent prolonged skin contact.

ENGINEERING CONTROLS

Use applicable engineering controls, work practices and personal protective equipment to ensure all concentrations are kept below the exposure limits listed in Section 2. Adequate controls should be implemented to ensure employee safety from fine mists which may be produced under some printing conditions.

OTHER PROTECTION

UV EQUIPMENT NOTES: UV reactors used in the curing of this product produce ultraviolet radiation which can cause adverse biological effects. Typical symptoms resemble those of sunburn (skin redness and drying; eye inflammation, pain, tearing, temporary blindness, etc.). Basic exposure controls and personal protective equipment should minimize this hazard. Equipment should be supplied with protective mechanisms and should not be removed. ACGIH and NIOSH have established exposure limits for UV light. These exposure limits are designed to prevent skin and eye effects in most workers. Sensitized individuals may exhibit effects at lower exposures and should be isolated from UV light sources. Ozone is created when UV energy mixes with oxygen. Ozone produced by the equipment lamp should not be inhaled and should be vented outdoors. UV reactors should have ventilation systems installed to safely remove ozone. These systems should be inspected regularly. Consult your equipment supplier for further details.

SECTION 9 -- PHYSICAL AND CHEMICAL PROPERTIES  
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## APPEARANCE:

Viscous liquid

## ODOR:

Mild, sweet acrylic

## PHYSICAL STATE:

Liquid

## pH

Not applicable

## VAPOR PRESSURE

See Section 2 for individual ingredients.

## VAPOR DENSITY

Heavier than air

## BOILING POINT

Greater than 300 degrees Fahrenheit

## FREEZING POINT

Not available

## SOLUBILITY IN WATER

Not tested

## EVAPORATION RATE

Slower than ether

## VISCOSITY

Greater than water

PERCENT VOLATILE BY VOLUME: .00 - 1.00 %

WEIGHT PER GALLON: 9.35 lbs/gal

VOC: 5.00 g/L  
.04 lb/gal

## PHOTOCHEMICALLY REACTIVE

No

Percent VOC = Negligible

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SECTION 10 -- STABILITY AND REACTIVITY  
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## CHEMICAL STABILITY

Stable

## CONDITIONS TO AVOID

High temperature, UV and EB radiation.

## INCOMPATIBILITY WITH OTHER MATERIALS

Strong acids/bases, oxidizing/reducing agents and reactive chemicals.

## HAZARDOUS DECOMPOSITION PRODUCTS

May produce hazardous fumes when heated to decomposition e.g. carbon monoxide, carbon dioxide and other noxious gases.

## HAZARDOUS POLYMERIZATION

Not anticipated during normal printing and storage conditions. May occur if product is exposed to unusually high temperatures (&gt;200 F).

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SECTION 11 -- TOXICOLOGICAL INFORMATION  
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## EXPERIMENTAL TOXICITY DATA

Refer to Section 3 Hazards Identification for additional toxicological data.

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SECTION 12 -- ECOLOGICAL INFORMATION  
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ECOTOXICITY

Because this product may be a mixture of chemicals, some of which may be ecologically toxic, it is strongly suggested that it not be disposed of into the environment, i.e. soil, water courses, lakes, landfills, sewers, etc.

## ENVIRONMENTAL FATE

No Data Available

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SECTION 13 -- DISPOSAL CONSIDERATIONS  
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## DISPOSAL METHODS

This product, as supplied, is considered non-hazardous for disposal purposes by the U.S. Environmental Protection Agency Resource Conservation and Recovery Act (RCRA). If combined with other products, the user should determine if hazardous waste codes are required. It is the responsibility of the user to determine if local, county, state, or provincial regulations may also apply to the disposal of this product and/or the container.

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SECTION 14 -- TRANSPORT INFORMATION  
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## TRANSPORT INFORMATION

Not regulated. The product(s) described by this Material Safety Data Sheet do not meet the definition of nor are they classified as a hazardous material/dangerous good as defined by the United States Department of Transportation (DOT), the International Civil Aviation Organization (ICAO), the International Maritime Organization (IMO) or the Canadian Transportation of Dangerous Goods Act (TDG). Questions concerning transportation requirements should be directed to Nazdar's Regulatory Compliance Department 913-422-1735.

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SECTION 15 -- REGULATORY INFORMATION  
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## SARA TITLE III 313 INFORMATION

See Section 2 "Composition, Information on Ingredients" for applicable chemicals.

## TOXIC SUBSTANCES CONTROL ACT STATUS

All ingredients in Section 2 are listed on the U.S. Environmental Protection Agency's Toxic Substances Control Act (TSCA) Inventory and the Canadian Domestic Substance List.

## OTHER REGULATORY INFORMATION

OCCUPATIONAL SAFETY and HEALTH ADMINISTRATION (OSHA) - MSDS is compliant with Occupational Safety and Health Administration Hazard Communication Standard - 29 CFR 1910.1200. AMERICAN NATIONAL STANDARDS INSTITUTE - This MSDS follows the ANSI Z400.1-1998 format. WORKPLACE HAZARDOUS MATERIAL INFORMATION SYSTEM (WHMIS) - This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

## WHMIS CLASSIFICATION (CANADA):

D2B - Materials causing other toxic effects, toxic material;

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SECTION 16 -- OTHER INFORMATION  
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## DISCLOSURE

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind express or implied is made with respect to the information contained herein. The data in this MSDS relates only to the specific material designated herein and does not apply to use in combination with any other material or process.

## DEFINITIONS

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CEILING: (TLV-Ceiling and PEL Ceiling Limit) The ceiling exposure limit or concentration not to be exceeded for even brief times.

DOT: Department of Transportation

HMIS: The Hazardous Materials Identification System (HMIS) developed by the National Paint and Coatings Association (NPCA) to provide information on the acute health hazards, reactivity and flammability of products encountered in the workplace at room temperatures.

HMIS codes assigned for this product are only suggested ratings based on anticipated normal screen printing applications. The employer has the ultimate responsibility for assigning these ratings and should fully evaluate the MSDS, work practices and environmental conditions prior to assigning the appropriate ratings.

HMIS rating involves data interpretations that may vary from company to company.

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HMIS Personal Protection Index of "X-Ask your supervisor" is given on this MSDS due to varying work conditions which may dictate different levels of protection. Please review this MSDS before determining appropriate protective equipment and beginning work.

IARC: International Agency for Research on Cancer

NFPA: National Fire Protection Association

NTP: National Toxicology Program

STEL: Short-Term Exposure Limit: ACGIH terminology for the short-term exposure limit or maximum concentration for a continuous exposure period of 15 minutes.

TLV: Threshold Limit Value. A term ACGIH uses to express the airborne concentration of a material to which most workers can be exposed during a normal daily and weekly work schedule without adverse effects.

TWA: Time-Weighted Average

VOC: Volatile Organic Compound