

Enthone
 Enthone Inc.
 P.O. Box 1900
 New Haven, CT 06508
 (203) 934-8611
 (203) 799-8179 Fax

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Printed 2/20/2001.

Product Name 50-110RX 50-SERIES INK (WHITE)

Distributed by:
NAZDAR
 8501 Hedge Lane Terrace
 Shawnee, KS 66227
 Phone: 800-677-4657
 www.nazdar.com

SECTION 1. CHEMICAL PRODUCT AND COMPANY INFORMATION

FOR PRODUCT INFORMATION:

Phone (949) 757-0111
 Fax (949) 757-0248

EMERGENCY PHONENUMBER:

Chemtec, U.S.A.
 1-800-424-9300

PRODUCT DESCRIPTION

Resin and filler mixture.

GENERAL USE

Two component Cat-I-Ink

SECTION 2. COMPOSITION/INFORMATION ON INGREDIENTS

SUBSTANCE DESCRIPTION	PERCENT	CAS#
Polymer of Epoxy Resin & Bisphenol A	30.0- 45.0	025036-25-3
Titanium Dioxide	20.0- 35.0	13463-67-7
Diethylene Glycol Ethyl Ether Acetate	7.0- 13.0	112-15-2
Dipropylene Glycol Mono Methyl Ether	7.0- 13.0	34590-94-8
Propylene Glycol Methyl Ether Acetate	5.0- 10.0	108-65-6
Silica	5.0- 10.0	7631-86-9

DISCLOSURE:

This product is hazardous under the criteria of the USA OSHA Hazard Communication Standard 29 CFR 1910.1200. Any ingredient claimed as a trade secret will be disclosed in accordance with 29 CFR 1910.1200 (1). See Section 8 of this MSDS for any noted exposure limits for these compounds.

SECTION 3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Caution!
 Combustible liquid and vapor.
 May cause eye irritation.
 White liquid. Mild odor.

EYE CONTACT
 Moderately irritating with redness, pain or tearing. Prolonged contact may cause burns.

SKIN CONTACT
 Slightly irritating. Frequent or prolonged contact may irritate and cause a rash (dermatitis). Repeated exposure may cause allergic skin reactions. Once an allergy develops, even an exposure to a very small amount can trigger an allergic reaction.

INHALATION
 Slightly irritating to the eyes, nose, throat and lungs.

INGESTION
 Slightly irritating to the mouth, stomach and digestive tract. May cause vomiting.

PRIMARY ROUTE OF EXPOSURE
 Skin contact, skin absorption, eye, inhalation, ingestion.

CARCINOGENICITY
 IARC - 3 (Titanium Dioxide), 3 (Silica)
 OSHA - Not Listed
 NTP - Not Listed

TARGET ORGANS
 Ingredients may be toxic to the following organs:
 Skin, eyes, lungs, mucous membranes.

SECTION 4. FIRST AID MEASURES

EYE CONTACT
 Flush eyes with flowing water for 10 to 15 minutes. Blink eyes frequently. Repeat flushing if burning or pain persists. Get immediate medical attention.

SKIN CONTACT
 Rinse skin immediately with plenty of water. Then wash skin immediately with soap and water. Remove contaminated clothing. Do not apply lotions or creams without the advice of a physician or poison center. If problems persist get prompt medical attention.

INHALATION

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Remove victim to fresh air. If breathing is difficult get immediate medical attention. If not breathing give artificial respiration and call for emergency medical assistance.

INGESTION

Do NOT induce vomiting. Rinse mouth with water and allow patient to drink as much water as desired. Contact a poison center or get prompt medical attention if symptoms or irritation persist.

SECTION 5. FIRE FIGHTING MEASURES

FLASH POINT
 145.00 F 62.77 C

FLASH METHOD
 Setflash Closed Cup

EXTINGUISHING METHOD
 Use carbon dioxide, foam or dry chemical.

FIRE FIGHTING PROCEDURES
 Wear self contained breathing apparatus (pressure-demand MSA/NIOSH or equivalent) and full fire fighting protective gear.

FIRE AND EXPLOSION HAZARDS
 Heat in excess of flashpoint, open flame or storage with incompatible materials as listed in Stability And Reactivity.

HAZARDOUS PRODUCTS/COMBUSTION
 Carbon monoxide, carbon dioxide.

SECTION 6. ACCIDENTAL RELEASE MEASURES

CLEAN-UP
 Remove ignition sources. Provide adequate ventilation and/or personal protective equipment (see Section 8). Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical waste container. Prevent runoff to storm sewers, ditches and other pathways to soil and waterways.

SECTION 7. HANDLING AND STORAGE

HANDLING
 Avoid breathing fumes. Do not splash or spill.

STORAGE
 Do not store with incompatible materials. Store containers upright. Keep away from heat and flame.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS
 Work should be done in an adequately ventilated area (i.e., ventilation sufficient to maintain concentrations below one half of the PEL and other relevant standards) Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.

EYE PROTECTION
 Wear appropriate goggles, face shields or other personal protective equipment (PPE) which will be effective under the circumstances if the possibility of contact exists. A program meeting 29CFR1910.133 requirements must be followed when PPE is necessary.

SKIN PROTECTION
 Impermeable gloves and protective clothing as necessary to prevent skin contact.

RESPIRATORY PROTECTION
 Appropriate respirators must be used, and a program that follows 29 CFR1910.134 must be followed, when workplace hazards warrant the use of a respirator NIOSH-approved respirators must be used when respiratory protection is necessary.

OTHER PROTECTION
 A safety shower and eye wash station should be within reasonable distance of the work area.

EXPOSURE LIMITS/REGULATORY INFORMATION

SUBSTANCE DESCRIPTION	REG. AGENCY	PEL/TL	STEL/CELL
Polymer of Epoxy Resin & Bisphenol A	OSHA	N/D	N/DN/D
	ACGIH	N/D	N/DN/D
Titanium Dioxide	OSHA	15.0	N/DN/D
	ACGIH	10.0	N/DN/D
Diethylene Glycol Ethyl Ether Acetate	OSHA	N/D	N/DN/D
	ACGIH	N/D	N/DN/D
Dipropylene Glycol Methyl Ether	OSHA	100.0	N/DN/D
	ACGIH	100.0	150.0N/D
Propylene Glycol Methyl Ether Acetate	OSHA	N/D	N/DN/D
	ACGIH	N/D	N/DN/D
Silica	OSHA	80.0 MG/M3 / %SiO2	N/DN/D
	ACGIH	10.0 MG/M3	

LEGEND:

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EXPOSURE LIMIT DESCRIPTIONS

CEIL Ceiling Exposure Limit
PELTL PEL/TLV
STEL Short Term Exposure Limit
N/D = Not Determined
UNIT OF MEASURE
PPM Parts Per Million (Liquid)
MG/M3 Milligrams Per Cubic Meter (Solid)

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE & ODOR

White liquid. Mild odor.

SPECIFIC GRAVITY

1.40

pH FACTOR

N/D

BOILING POINT

N/D 320°-370° deg F

VOLATILE ORGANIC COMPOUNDS

VOC - % 27.4

VOC - g/L 384

VOC - lbs/gal 3.20

SECTION 10. STABILITY AND REACTIVITY

INCOMPATIBILITIES

Oxidizing agents

DECOMPOSITION

Not established.

POLYMERIZATION

None.

CONDITIONS TO AVOID

Extreme temperatures.

STABILITY

Stable.

SECTION 11. TOXICOLOGICAL INFORMATION

EYE EFFECTS

Conjunctival irritation and redness. May cause corneal damage.

DERMAL EFFECTS

Slightly irritating. Absorption of toxic amounts through the skin is unlikely under ordinary conditions of industrial use.

INHALATION EFFECTS

Minor irritation of the mucous membranes and the upper respiratory tract. Systemic toxicity is very unlikely under ordinary conditions of industrial use.

The glycol ether in this product does not cause adverse effects on the male or female reproductive system.

INGESTION EFFECTS

Systemic effects are unlikely unless taken in massive amounts.

ACUTE TOXICITY DATA

Enthone is not aware of any toxicity data on the specific mixture of chemical components contained in this product. Data on the individual chemical components of this mixture is available in the literature or can be obtained by contacting Enthone's Health, Safety, and Environmental Department at the address and telephone number listed in Section 1.

SECTION 12. ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Enthone has not conducted specific studies on the ecotoxicity or environmental fate of this product. Commonly available data on certain ingredients indicate that acute or chronic effects could result from uncontrolled releases to soil, ground water, storm waters or air. Appropriate measures should be taken to prevent uncontrolled releases. Prompt containment and clean-up should be performed if releases do occur (see Section 6).

SECTION 13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL

Legal disposition of wastes is the responsibility of the owner/generator of the waste. Applicable Federal, state and/or local

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regulations must be followed during treatment, storage, or disposal of waste containing this product.

It is recommended that the following priority hierarchy be used when selecting a disposal method (1) Reuse or reintroduction into the process. (2) Reclamation, regeneration or recycling. (3) Burning for energy recovery, or incineration. (4) Treatment.

SECTION 14. TRANSPORT INFORMATION

DOT/IATA PROPER SHIPPING NAME
 Ink Materials

DOT/IATA HAZARD CLASS
 Not Regulated

DOT/IATA UN OR NA NUMBER
 Not Regulated

DOT/IATA PACKING GROUP
 Not Regulated

DOT/IATA LABEL
 Not Regulated

DOT/IATA PLACARD
 Not Regulated

SECTION 15. REGULATORY INFORMATION

Component Epoxy Resin is subject to the following Environmental Lists:
 311/312 SARA Phy/Hea Haz (40CFR370.40)

Component Bisphenol A is subject to the following Environmental Lists:
 311/312 SARA Phy/Hea Haz (40CFR370.40)
 313 SARA toxic chem (40CFR372.65)

Component Diethylene Glyc Eth is subject to the following Environmental Lists:
 311/312 SARA Phy/Hea Haz (40CFR370.40)
 313 SARA toxic chem (40CFR372.65)

Component Dipropyl Glyc Mono M is subject to the following Environmental List
 311/312 SARA Phy/Hea Haz (40CFR370.40)

Component Prop Gly Mono Methyl is subject to the following Environmental List
 311/312 SARA Phy/Hea Haz (40CFR370.40)
 313 SARA toxic chem (40CFR372.65)

CALIFORNIA PROPOSITION 65

This product contains a chemical(s) known to the State of California to cause cancer.

SECTION 16. OTHER INFORMATION**HAZARDOUS MATERIALS ID. SYSTEM**

HMIS	HAZARD RATING	
	Least 0	Slight 1
Health 2	Moderate 2	High 3
Fire 2	Extreme 4	
Reactivity 1		

WHMIS HAZARD CLASS
 B3, D2B

REVISION NO .
 003

REVISION DATE
 10/20/00

REVISION SECTION / REASON
 Section 2/ Update Hazardous Ingredients

Created by:
 HSE - Irvine, CA

Approved by:
 HSE - Irvine, CA

Limitatons and Disclaimer:

This MSDS relates only to the specific material identified in Section 2. In compiling this MSDS, Enthone has relied in good faith on information provided to Enthone by suppliers of the components of this material, and, in some cases, provided by independent data resources. Enthone has not independently verified such information and, in addition, users should be aware that all materials may present unknown hazards. Use of this material in combination with other materials and or in specific processes may render information set forth in this MSDS inaccurate or otherwise invalid

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NO WARRANTY, EXPRESS OR IMPLIED, IS MADE REGARDING THE INFORMATION FURNISHED ON THIS MSDS.

KEY TO ABBREVIATIONS:

EQ = Equal

AP = Approximately

N/D=Not Determined

ND-No Data Available

HSE = Health, Safety and Environmental

LT = Less Than

GT = Greater Than

TR = Trace

> = Greater Than

<= Less Than

